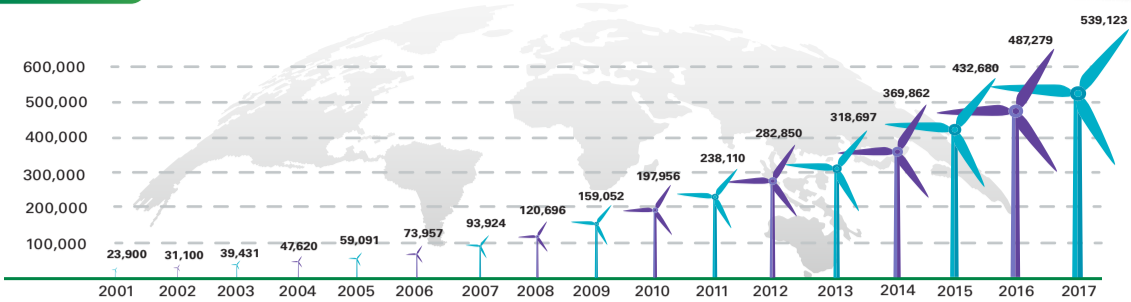




Global Cumulative Installed Wind Capacity 2001-2017*

PROTECT YOUR WIND TURBINE FROM ARC-FLASH HAZARDS



*Source: GWEC- Global Wind Energy Council <http://gwec.net/global-figures/graphs/>

Potential Areas Of Damage



Induction Generator



Transformer



Gearbox



Electrical Switchboard



What Causes Arc Flash?



Insulation breakdown



Equipment failure



Phase-to-phase or ground faults

What Determines Severity?



SYSTEM VOLTAGE

Voltage as low as 120 volts produce enough current to cause an arc flash



INCIDENT ENERGY

Heat made up of a combination of the radiated heat and convection heat. The closer a person is, the more incident energy they will experience



ARC CHARACTERISTICS

The temperature is determined by the megawatts of power being consumed by the arc

Arc duration effects the amount of incident energy which is proportional to time

A longer arc length creates more incident energy than a shorter arc



Dangers From An Arc Flash

Hotter than the sun

Blast pressure exceeding **2000 psi**

Shrapnel traveling over **700 MPH**

Fire hazards after the flash (Concentration of flammable materials)

Wind Turbines are far from **medical** help/meters **above ground or sea level**



Severe burns



Lung damage



Vision loss



Eardrum ruptures



Barotrauma



Death

Cost Of An Arc Flash



Equipment destroyed



Downtime/ Loss of revenue



Injury or death



Mitigation of Arc Flash



CURRENT-LIMITING FUSES

- Do not react as quickly or at all if the arcing current is less than their fault threshold



ARC-FLASH RELAY

- Faster clearing time
- Trips in less than 1 millisecond

They can reduce the potentially damaging incident energy released. Different fuse classes affect how much current limitation they provide.

► Learn more: Littelfuse.com/SafetyByDesign

While relays cannot prevent an arc-flash, they can limit the damage to equipment, downtime for repairs, and injury to workers.

► Learn more: Littelfuse.com/ArcFlash